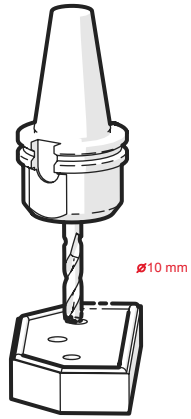
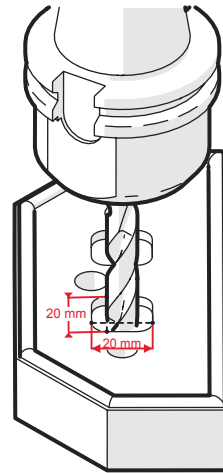


1



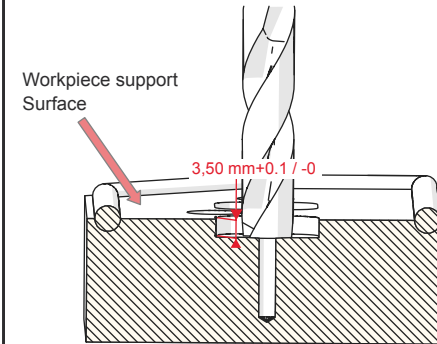
Use a 10mm cutter to cut pockets or, ensure that the corner radius is 5mm.

2



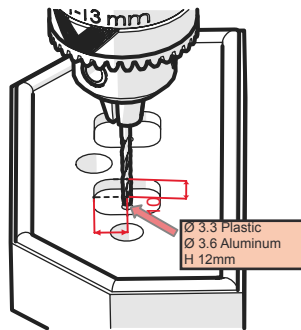
Minimum Pocket Dimensions are 20mm x 20mm
With a 5mm corner radius.

3



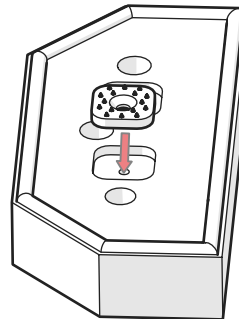
Needle plate pocket depth is 3.5mm below the surface where the work piece contacts the vacuum fixture

4



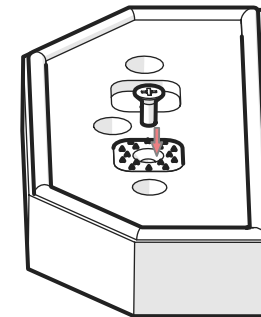
Drill a pilot hole for the supplied mounting screw.
3.3 mm for plastics, 3.6mm for aluminum.
12mm depth

5



Place needle plate in pocket

6



Insert the supplied screws with a
philips screwdriver